

Williamsville C.U.S.D. #15
Industrial Technology

Program Title: Metalworking

Program Description: This course focuses on the different types of metal working principles and processes that are used today's workplace. The areas of focus include: foundry basics, forging, welding, cutting, soldering, sheet-metal fabrication, cold forming, and machining. This class is shop oriented.

Prerequisite: Manufacturing (One semester class)

Program Content: To learn about shop procedure and project planning using hands on metalworking projects.

Program Guide

I. Safety Rules

- A. General Safety Rules
- B. Machine Safety Rules
- C. Review Safety Rules and each machine

II. Hands-on projects may include

- A. Paper weight (Milling machine)
- B. Center punch (Lathe)
- C. Tool Box (Sheet metal fabrication)
- D. Welding (MIG, TIG, Oxyacetylene)
- E. 1" Pipe (Threading/reaming)
- F. Forging project (Cold Chisel)
- G. Cutting activity (Metal band saw)
- H. Scribe (Lathe/Heat treating furnace)
- I. Clamp (Milling machine/Tap/Die/Drill Press)

III. Textbook review

<u>UNIT</u>	<u>TITLE</u>
1	Careers in Metalworking Technology
2	Metals We Use
3	Planning Your Project
4	Designing a Project
5	Metalworking Safety

6	Measurement & Layout
7	Basic Metalworking Tools & Equipment
8	Wrought Iron
9	Fasteners
10	Sheet Metal
13	Hand Forging
12	Metal Finishes 14
14	Casting Metals
15	Welding & Brazing
16	Heat-Treating Metals
17	Machining Technology

Textbook: Exploring Metalworking

Readings: Exploring Metalworking

Films & Video Tapes: Various clips from the Discovery Channel.

Equipment: Drill press, various power hand tools (drill, sanders, etc), various hand tools, marking board, overhead projector, TV/VCR, milling machine, metal lathe, heat treating furnace, forging kiln, metal band saw, grinder, buffer.

Field Trips: None at this time

Assessments: Homework, quizzes, tests, projects